



STEP 3:
 FILL NOTCH WITH FOAM-IN-PLACE URETHANE INSULATION, FIELD CUT ANY FOAM THAT EXPANDS BEYOND THE FACE OF THE INSULATED PANEL SKIN

FROM FLAT STOCK OR REMNANTS OF PANEL SKINS, FIELD CUT PANEL PATCHES TO MATCH THE PROFILE OF THE PENETRATING MEMBER AND TO EXTEND A MINIMUM OF 2" BEYOND THE TOP, BOTTOM, AND EDGE OF THE NOTCH

SET THE PATCHES IN A BED OF URETHANE SEALANT AND SECURE TO THE PANEL SKIN OF ONE SIDE OF THE PANEL W/ 1/8" DIAMETER RIVETS . ALLOW NO MORE THAN 3" BETWEEN RIVETS.

USING COLOR-MATCHED SEALANT (NOT BY TRUECORE), SEAL THE PATCH TO THE PENETRATING MEMBER TO BE WEATHERTIGHT.



PANEL PENETRATIONS

DRAWN BY:
 DBN

DATE:
 9-19-2019

DRAWING NO.:
 PENTR 3